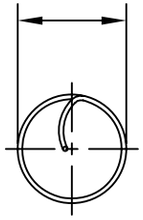
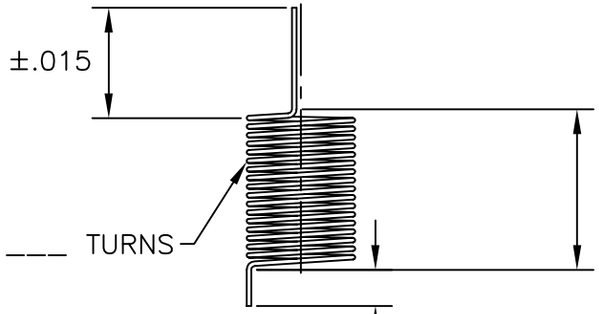
NEXT ASSY.	USED ON



ø __ MAX UNCOATED
ø __ MAX COATED



___ TOLERANCES FROM ±.015

___ TURNS

COIL LENGTH __ TOLERANCES FROM ±.005

___ TOLERANCES FROM ±.015

NOTES

1. WIRE DIAMETER ____ ±.5%
2. MATERIAL TYPE ____
3. BURNING LENGTH ____
4. TOTAL WIRE LENGTH ____
5. COLD RESISTANCE @ 25°C ___
   TOLERANCES FROM ±3%
6. AVAILABLE COATED IN ALUMINA OR UNCOATED
7. COATED WIRE DIAMETER ____ TOLERANCES FROM ±.00025

REV.	DATE	CHANGE

SCALE NONE
DR. BY DATE
CH. BY DATE
APR. BY DATE

TITLE
HEATER-SINGLE HELIX

MAT'L
SEE NOTES

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED

STANDARD TOLERANCES
FRAC ±1/64 2PL ±.02 ANG ±1/2°
1PL ±.1 3PL ±.005 SUR 63

UNION CITY FILAMENT CORP.
1039A HOYT AVE, RIDGEFIELD, NJ 07657
201-945-3366

SIZE A

DWG #